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<b>UTILITY PATENT APPLICATION TRANSMITTAL</b> <small>(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))</small>	Attorney Docket No.	12465US01
	First Inventor or Application Identifier	Roger K. Kulle
	Title	Dual Magnet Hall Effect Switch
	Express Mail Label No.	EL282685000US

APPLICATION ELEMENTS <small>See MPEP chapter 600 concerning utility patent application contents.</small>	ADDRESS TO: Assistant Commissioner for Patents Box Patent Application Washington, DC 20231	
1. <input checked="" type="checkbox"/> * Fee Transmittal Form (e.g., PTO/SB/17) <small>(Submit an original and a duplicate for fee processing)</small>	5. <input type="checkbox"/> Microfiche Computer Program (Appendix)	
2. <input checked="" type="checkbox"/> Specification [Total Pages 19] <small>(preferred arrangement set forth below)</small> <ul style="list-style-type: none"><li>- Descriptive title of the Invention</li><li>- Cross References to Related Applications</li><li>- Statement Regarding Fed sponsored R &amp; D</li><li>- Reference to Microfiche Appendix</li><li>- Background of the Invention</li><li>- Brief Summary of the Invention</li><li>- Brief Description of the Drawings (if filed)</li><li>- Detailed Description</li><li>- Claim(s)</li><li>- Abstract of the Disclosure</li></ul>	6. Nucleotide and/or Amino Acid Sequence Submission <small>(if applicable, all necessary)</small> <ul style="list-style-type: none"><li>a. <input type="checkbox"/> Computer Readable Copy</li><li>b. <input type="checkbox"/> Paper Copy (identical to computer copy)</li><li>c. <input type="checkbox"/> Statement verifying identity of above copies</li></ul>	
3. <input checked="" type="checkbox"/> Drawing(s) (35 U.S.C. 113) [Total Sheets 4]	<b>ACCOMPANYING APPLICATION PARTS</b> 7. <input type="checkbox"/> Assignment Papers (cover sheet & document(s)) 8. <input type="checkbox"/> 37 C.F.R. § 3.73(b) Statement of Power of Attorney <small>(when there is an assignee)</small> 9. <input type="checkbox"/> English Translation Document (if applicable) 10. <input checked="" type="checkbox"/> Information Disclosure Statement (IDS)/PTO-1449 <input checked="" type="checkbox"/> Copies of IDS Citations 11. <input type="checkbox"/> Preliminary Amendment 12. <input checked="" type="checkbox"/> Return Receipt Postcard (MPEP 503) <small>(Should be specifically itemized)</small> 13. <input type="checkbox"/> * Small Entity Statement(s) <input type="checkbox"/> Statement filed in prior application, Status still proper and desired <small>(PTO/SB/09-12)</small> 14. <input type="checkbox"/> Certified Copy of Priority Document(s) <small>(if foreign priority is claimed)</small> 15. <input type="checkbox"/> Other: .....	
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TITLE OF THE INVENTION

Dual Magnet Hall Effect Switch

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CROSS-REFERENCE TO RELATED APPLICATIONS

Not applicable

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STATEMENT REGARDING FEDERALLY  
SPONSORED RESEARCH AND DEVELOPMENT

15

Not applicable.

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## BACKGROUND OF THE INVENTION

The present invention generally relates to a dual magnet Hall effect switch. More particularly, the present invention relates to a push button, dual magnet Hall effect switch wherein the two magnets are aligned in parallel, in contact, and have opposite polarities.

The Hall effect occurs when charge carriers moving through a material experience a deflection because of an applied magnetic field. The deflection of the charge carriers results in a measurable electrical potential difference across the material. The potential difference is transverse to the magnetic field and the current direction. A Hall effect transducer measures the applied magnetic field and converts that measurement into a voltage. Hall effect transducers may be packaged to form commercially available Hall effect probes.

Many common applications may rely on the Hall effect and Hall effect probes. For instance, some computer keyboards employ a small magnet and a Hall effect probe to detect when a key is pressed. Some antilock brakes use Hall effect transducers to detect changes in a car wheel's rotational velocity, which can be used to calculate the appropriate braking pressure on each wheels. Additionally, Hall effect probes may be used to measure very small and slow fluctuations in a magnetic field, possibly down to one-hundredth of a gauss.

Hall effect probes may be used in a variety of applications and are particularly well-suited for use in contactless switches. A contactless switch typically includes a Hall

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effect probe, a magnetic field generator such as a magnet, and a mechanical activation means. In operation, a user activates the mechanical activation means, such as by flipping a switch. The mechanical activation means causes the magnet to move relative to the Hall effect probe. The movement of the magnet relative to the Hall effect probe induces a change in the magnetic field detected by the Hall effect probe. When the magnetic field reaches a predetermined level, the switch is treated as activated. Although the magnet is displaced relative to the Hall effect sensor, the magnet does not contact the sensor, nor does any electrical contact occur. Contactless switches offer improved reliability over conventional switches in which mechanical electrical contacts occur because contactless switches degrade less over time and are thus more reliable. For example, the mechanical contacts in a conventional switch may become corroded with use or alternatively the contacts may no longer form an acceptable electrical connection with use. Hall effect switches may be durable up to millions of actuations.

One useful example of a contactless Hall effect switch is U.S. Patent 4,489,303 issued to Martin (hereinafter the Martin patent). The Martin patent discloses a contactless switch and joystick controller using Hall elements. Figures 4 and 5 of the Martin patent show contactless switches employing the Hall effect. Referring to Figure 4, the contactless switch 60 includes a rod 74 having a magnet 86 mounted on one end, and a push button 80 mounted on the other end. A Hall effect switch 92 is positioned below and in alignment with the rod 74. When the push button 80 on the rod 74 is depressed, the end of rod 74 upon which the magnet 86 is mounted is displaced towards

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the Hall effect switch 92. The displacement of the magnet 86 towards the Hall effect switch 92 generates a magnetic field at the Hall effect switch 92 which increases as the magnet 86 approaches. When the magnetic field detected at the Hall effect switch 92 reaches a predetermined level, the Hall effect switch 92 is actuated.

5 Figure 5 of the Martin patent illustrates an alternate embodiment of a contactless switch 100 employing the Hall effect. The contactless switch includes a rod 74' having a push button 80' mounted on one end, a Hall effect switch 110 and two magnets 106, 108. The two magnets 106, 108 are mounted in the midportion of the rod 74'. Instead of the end-positioned Hall effect switch 60 of Figure 4, the contactless switch 100 employs a  
10 Hall effect switch 110 mounted parallel to the axis of the rod 74' near to the two magnets 106, 108. When the push button 80' is engaged, the rod 74' is displaced downward thus moving the two magnets 106, 108 with respect to the Hall effect switch 110. The movement of the two magnets 106, 108 relative to the Hall effect switch 110 produces a change in the magnetic field detected by the Hall effect switch 110. When the magnetic  
15 field detected at the Hall effect switch 110 reaches a predetermined level, the Hall effect switch 110 is actuated.

The two magnets 106, 108 of Figure 5 are separated by a section of the rod 74'. The separation of the magnets may help to increase the region of linearity of the magnet's magnetic field. A large region of linearity is preferable in many applications because it  
20 allows the magnetic field to adjust more slowly with actuation, thus allows a detecting Hall Effect probe to track with greater accuracy.

That is, a more precise trigger point for the switch actuation is desired. Also, thermal effects may be encountered in some applications and may alter a switch's magnetic field

Thus, a need has long existed for a Hall effect switch having a greater switching precision and increased resistance to thermal effects.

Variable	Mean	Standard deviation	Minimum	Maximum
Age	34.5	10.2	22	55
Gender	0.5	0.5	0	1
Marital status	0.6	0.5	0	1
Education	12.5	1.5	9	16
Income	1500	500	500	3000
Health status	0.8	0.2	0	1
Employment status	0.7	0.5	0	1
Home ownership	0.6	0.5	0	1
Vehicle ownership	0.4	0.5	0	1
Life satisfaction	4.5	1.0	1	7
Subjective health	5.0	1.0	1	7
Life expectancy	75.0	5.0	60	90
Quality of life	6.0	1.0	1	7
Healthcare utilization	2.0	1.0	0	4
Health insurance	0.9	0.3	0	1
Healthcare access	0.8	0.2	0	1
Healthcare cost	1000	500	0	2000
Healthcare quality	4.0	1.0	1	7
Healthcare satisfaction	5.0	1.0	1	7
Healthcare equity	0.7	0.5	0	1
Healthcare efficiency	0.6	0.5	0	1
Healthcare effectiveness	0.8	0.2	0	1
Healthcare safety	0.9	0.3	0	1
Healthcare transparency	0.7	0.5	0	1
Healthcare accountability	0.8	0.2	0	1
Healthcare integrity	0.9	0.3	0	1
Healthcare trust	0.8	0.2	0	1
Healthcare loyalty	0.7	0.5	0	1
Healthcare commitment	0.8	0.2	0	1
Healthcare responsibility	0.9	0.3	0	1
Healthcare ethics	0.8	0.2	0	1
Healthcare professionalism	0.9	0.3	0	1
Healthcare competence	0.8	0.2	0	1
Healthcare knowledge	0.9	0.3	0	1
Healthcare skills	0.8	0.2	0	1
Healthcare attitude	0.9	0.3	0	1
Healthcare behavior	0.8	0.2	0	1
Healthcare communication	0.9	0.3	0	1
Healthcare collaboration	0.8	0.2	0	1
Healthcare teamwork	0.9	0.3	0	1
Healthcare leadership	0.8	0.2	0	1
Healthcare management	0.9	0.3	0	1
Healthcare organization	0.8	0.2	0	1
Healthcare system	0.9	0.3	0	1
Healthcare policy	0.8	0.2	0	1
Healthcare regulation	0.9	0.3	0	1
Healthcare legislation	0.8	0.2	0	1
Healthcare governance	0.9	0.3	0	1
Healthcare oversight	0.8	0.2	0	1
Healthcare monitoring	0.9	0.3	0	1
Healthcare evaluation	0.8	0.2	0	1
Healthcare research	0.9	0.3	0	1
Healthcare innovation	0.8	0.2	0	1
Healthcare development	0.9	0.3	0	1
Healthcare improvement	0.8	0.2	0	1
Healthcare change	0.9	0.3	0	1
Healthcare transformation	0.8	0.2	0	1
Healthcare reform	0.9	0.3	0	1
Healthcare restructuring	0.8	0.2	0	1
Healthcare consolidation	0.9	0.3	0	1
Healthcare integration	0.8	0.2	0	1
Healthcare coordination	0.9	0.3	0	1
Healthcare collaboration	0.8	0.2	0	1
Healthcare partnership	0.9	0.3	0	1
Healthcare alliance	0.8	0.2	0	1
Healthcare coalition	0.9	0.3	0	1
Healthcare network	0.8	0.2	0	1
Healthcare system	0.9	0.3	0	1
Healthcare policy	0.8	0.2	0	1
Healthcare regulation	0.9	0.3	0	1
Healthcare legislation	0.8	0.2	0	1
Healthcare governance	0.9	0.3	0	1
Healthcare oversight	0.8	0.2	0	1
Healthcare monitoring	0.9	0.3	0	1
Healthcare evaluation	0.8	0.2	0	1
Healthcare research	0.9	0.3	0	1
Healthcare innovation	0.8	0.2	0	1
Healthcare development	0.9	0.3	0	1
Healthcare improvement	0.8	0.2	0	1
Healthcare change	0.9	0.3	0	1
Healthcare transformation	0.8	0.2	0	1
Healthcare reform	0.9	0.3	0	1
Healthcare restructuring	0.8	0.2	0	1
Healthcare consolidation	0.9	0.3	0	1

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## SUMMARY OF THE INVENTION

The present invention provides a dual magnet Hall effect switch for contactless switching. The Hall effect switch includes a an internal housing positioned inside an external housing. Inside the internal housing is a magnet carriage having two magnets, a return spring, a Hall effect sensor and a clicker ball. The two magnets are positioned in contact with each other and with opposite polarities facing the Hall effect sensor. When the switch is actuated, the magnet carriage is displaced relative to the Hall effect sensor. The resulting displacement of the two magnets within the magnet carriages alters the magnetic field detected by the Hall effect sensor. When the magnetic field detected by the Hall effect sensor reaches a certain predetermined level, the switch is actuated.

Because the two magnets inside the magnet carriage are positioned in contact and with opposite polarities facing the Hall effect sensor, the change in magnetic field with displacement is relatively large. The switch thus provides a more precise trigger point than conventional switches.

These and other features of the present invention are discussed or apparent in the following detailed description of the preferred embodiments of the invention.

## BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 illustrates the individual components of a push button dual magnet Hall effect switch according to a preferred embodiment of the present invention.

Figure 2 illustrates the assembled push button dual magnet Hall effect switch of Figure 1 in its non-actuated position according to a preferred embodiment of the present invention.

Figure 3 illustrates the assembled push button dual magnet Hall effect switch of  
Figures 1 and 2 in its actuated position according to a preferred embodiment of the  
10 present invention.

Figure 4 illustrates a flow chart of a preferred embodiment of the present invention.

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## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

In the following detailed description, spatially orienting terms are used such as “left”, “right”, “vertical”, “horizontal”, and the like. It is to be understood that these terms are used for convenience of description of the preferred embodiments by reference to the drawings. These terms do not necessarily describe the absolute location in space, such as left, right, upward, downward, etc., that any part must assume.

Figure 1 illustrates the individual components of a push button dual magnet Hall effect switch 100 according to a preferred embodiment of the present invention. The switch 100 includes an end cap 105, exterior housing 110 having an axis 111, an interior housing 120, a magnet carriage 130, a boot seal 140, a seal washer 150, a return spring 160, a Hall effect sensor 170, an first magnet 180, a second magnet 185, a clicker ball 190, a clicker ball aperture 195, and a clicker ball spring 197.

Figure 2 illustrates the assembled push button dual magnet Hall effect switch 100 of Figure 1 in its non-actuated position according to a preferred embodiment of the present invention. As seen in Figures 1 and 2, the interior housing 120 is positioned axially within the exterior housing 110. The magnet carriage 130 is positioned axially within the interior housing 120. The boot seal 140 is positioned axially between the magnet carriage 130 and the exterior housing 110 and longitudinally between the seal washer 150 and the exterior housing 110. The seal washer 150 is positioned longitudinally between the boot seal 140 and the interior housing 120 and axially

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between the magnet carriage 130 and the exterior housing 110. The return spring 160 is positioned axially between the magnet carriage 130 and the interior housing 120 and longitudinally between the seal washer 150 and the interior housing 120. The first magnet 180 and the second magnet 185 are positioned along the longitudinal axis of the exterior housing 110 and adjacent to each other and are embedded in the magnet carriage 130. The first magnet 180 and second magnet 185 are in contact with each other. The contact point describes a magnet contact region 182. The Hall effect sensor 170 is positioned radially between the first magnet 180 and second magnet 185 and the interior housing 120. The Hall effect sensor 170 is positioned longitudinally between the magnet carriage 130 and the interior housing 120 so that the midpoint of the Hall effect sensor 170 is generally located at the magnet contact region 182 when the switch 100 is in its actuated position (see Figure 3).. The end cap 105 is positioned on top of the exterior housing 110 and in contact with the magnet carriage 130.

The clicker ball 190 and clicker ball spring 197 are positioned within the clicker ball aperture 195 and are positioned generally radially outwardly from the magnet contact region 182. The clicker ball spring 197 is in contact with the exterior housing 110 and biases the clicker ball 190 into contact with the magnet carriage 130. The magnet carriage 130 includes a clicker nub 198. The clicker ball 190 is biased against the clicker nub 198 on the exterior of the magnet carriage 130.

The exterior housing 110 is preferably constructed of a metallic substance such as aluminum. The end cap 105, interior housing 120, magnet carriage 130, and boot seal

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140 are preferably constructed of plastic. The seal washer 150 is preferably constructed of rubber or another elastomeric product. The return spring 160, clicker ball 190, and clicker ball spring 197 are preferably constructed of a metallic substance such as steel.

In Figure 2, the hall effect switch 100 is shown in its non-actuated position. In operation, a user activates the switch 100 by pressing on the end cap 105 which is in mechanical contact with the magnet carriage 130. The magnet carriage 130 is downwardly displaced within the exterior housing 110 and interior housing 120. The downward displacement of the magnet carriage 130 is against the action of the return spring 160 and causes the return spring 160 to be compressed. The downward displacement of the magnet carriage 130 also causes the magnet contact region 182 to be downwardly displaced relative to the Hall effect sensor 170. The displacement of the magnet contact region 182 relative to the Hall effect sensor 170 causes the magnetic field detected by the Hall effect sensor 170 to change. The change in magnetic field detected by the Hall effect sensor 170 causes the switch 200 to be actuated.

Figure 3 illustrates the assembled push button dual magnet Hall effect switch 100 of Figures 1 and 2 in its actuated position according to a preferred embodiment of the present invention. As shown in Figure 3, the downward displacement of the end cap 105 by the user also causes the clicker ball 190 to be moved from its non-actuated position in contact with the clicker nub 198 on the exterior of the magnet carriage 130. As the magnet carriage 130 is downwardly displaced, the clicker ball 190 is forced past the clicker nub 198 to its actuated position as shown in Figure 3. The movement of the

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clicker ball 190 produces an audible clicking sound and a tactile sensation to the user to provide an audible or tactile indication that the switch 300 has been actuated.

Once the switch 300 has been actuated, the user releases the end cap 105, thus removing the force that provides the downward displacement of the magnet carriage 130 against the action of the return spring 160. The return spring 170 then expands upwardly and returns the magnet carriage 130 to its non-actuated position as shown in Figure 2. The upward displacement of the magnet carriage 130 returns the magnet contact region 182 to its non-actuated position.

Preferably, the switch 300 is sealed so that it is air-tight and water-tight. In this respect, the boot seal 140 and seal washer 150 maintain an air and water tight seal for the interior of the switch 100 during activation of the switch 100.

The actuation of the switch 100 is summarized in the flowchart 400 of Figure 4. First, at step 405, the user activates the switch 100. When the user activates the switch 100, steps 410, 415, and 420 occur simultaneously. The magnets contact region 182 is displaced relative to the Hall effect sensor 170 at step 415, the return spring 160 is compressed at step 410, and the clicker ball 190 is displaced from its non-actuated position in contact with the clicker nub 198 as shown in Figure 2 to its actuated position as shown in Figure 3, at step 420. Next, the change in magnetic field due to the displacement of the magnets is detected by the Hall effect sensor 170 at step 430. The switch 100 is then actuated at step 440. At step 450, the user releases the switch 100. When the user releases the switch 100, steps 460, 470 and 480 occur simultaneously. At

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step 460, the return spring 160 expands. The magnet carriage 130 is returned to its non-actuated position at step 470. Finally, at step 480, the clicker ball 190 is returned to its non-actuated position as shown in Figure 2.

The first magnet 180 and second magnet 185, in addition to being in contact, are preferably cylindrical magnets. The ends of the cylindrical magnets are opposite polarities, commonly called north and south. The first magnet 180 and second magnet 185 are positioned so that the end of the first magnet 180 having a south polarity is positioned adjacent next to the end of the second magnet 185 having a north polarity and vice versa. Because the first magnet 180 and second magnet 185 are positioned with opposite polarities facing the Hall effect sensor 170, the change in magnetic field detected by the Hall effect sensor 170 as the magnets are displaced is large or very well defined. Additionally, because the magnets are in contact, the change in magnetic field as the magnets are displaced is more sharply defined than the change would be if the magnets were separated by some distance. Thus, the positioning and orientation of the magnets according to the present invention yields a precise transition point for switching.

Because the change in polarity of the magnetic field generated by the magnets takes place over a small displacement, only a small displacement is needed to actuate the switch 100. Thus, the switch 100 does not require the extended region of linearity that may be present in the prior art and instead uses a very precise switching point. The switching point is precise because the magnets are in contact and are aligned with opposite polarities so that a small displacement of the magnets produces a large change in

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magnetic field as detected by the Hall effect sensor 170. As discussed above, the change in magnetic field is detected by the Hall effect sensor 170 and causes the switch 100 to be actuated. The sensitivity of the present invention is such that the switch 100 may be actuated by a displacement of mere thousandths of an inch.

5           Alternatively, the above invention may be implemented using more than two magnets, as shown in Figure 5. Figure 5 illustrates a three-magnet Hall effect switch 500 according to a preferred embodiment of the present invention. In Figure 5, three magnets are inserted in the magnet carriage 130 in place of the first magnet 180 and second magnet 185. The polarities of the magnets may be aligned as north-south-north as shown  
10           or alternatively may be north-south-north. This magnet alignment may also yield a fairly large change in magnetic field with displacement. Other variations of magnet number and positioning are also possible.

          The Hall effect sensor may be an off-the-shelf device such as the “3123 Hall effect Switch for High Temperature Operations” commercially available from Allegro Micro  
15           System, Inc. While the present invention is described in connection with a push button switch, it will be appreciated by those skilled in the art that the invention is equally applicable to other types of switches such as rocker switches, toggle switches, etc. Other changes, such as providing a detent mechanism, may be made to the switch 100 without departing from the scope of the claimed invention. Additionally, although the preferred  
20           embodiment of present invention is described in connection with cylindrical magnets



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CLAIMS:

1. A Hall effect switch comprising:

a switch housing;

5 a Hall effect sensor positioned inside said switch housing; and

a magnet carriage positioned inside said switch housing, said magnet carriage  
movable relative to said Hall effect sensor and including a first magnet and a second  
magnet, said first magnet and said second magnet positioned facing said Hall effect  
sensor and in contact with each other,

10 said Hall effect sensor responsive to the positional displacement of said first and  
second magnets relative to said Hall effect sensor.

2. The Hall effect switch of claim 1 further comprising a boot seal between  
said switch housing and said magnet carriage.

15 3. The Hall effect switch of claim 1 further comprising a return spring for  
biasing the positional displacement of said magnet carriage.

4. The Hall effect switch of claim 1 further comprising a clicker ball and a  
20 clicker ball aperture, said clicker ball being displaced from a non-actuated position to an

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actuated position by the positional displacement of said magnet carriage and thereby emitting a perceivable clicking indication.

5. The Hall effect switch of claim 1 wherein said first and second magnets  
5 are positioned with opposite polarities facing said Hall effect sensor.

6. The Hall effect switch of claim 1 further comprising at least one additional  
magnet in said magnet carriage positioned similarly to said first and second magnets.

10 7. A Hall effect switch comprising:  
a switch housing;  
a Hall effect sensor positioned inside said switch housing; and  
a magnet carriage positioned inside said switch housing, said magnet carriage  
movable relative to said Hall effect sensor and having a first magnet and a second  
15 magnet, said first magnet and said second magnet positioned with opposing polarities  
facing said Hall effect sensor,

said Hall effect sensor responsive to the positional displacement of said first and  
second magnets relative to said Hall effect sensor.

20 8. The Hall effect switch of claim 7 further comprising a boot seal between  
said switch housing and said magnet carriage.

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9. The Hall effect switch of claim 7 further comprising a return spring for biasing the positional displacement of said magnet carriage.

5 10. The Hall effect switch of claim 7 further comprising a clicker ball and a clicker ball aperture, said clicker ball being displaced from a non-actuated position to an actuated position by the positional displacement of said magnet carriage and thereby emitting a perceivable clicking indication.

10 11. The Hall effect switch of claim 7 wherein said first and second magnets are positioned in contact with each other.

12. The Hall effect switch of claim 7 further comprising at least one additional magnet in said magnet carriage positioned similarly to said first and second magnets.

15 13. A method for contactless switching in a switch housing including a Hall effect sensor and a magnet carriage, said method comprising:

mechanically displacing a magnet carriage having a first magnet and a second magnet, said first magnet and said second magnet positioned with opposite polarities facing a Hall effect sensor;

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detecting the change in magnetic field due to the displacement of the first and second magnets of said magnet carriage with said Hall effect sensor; and

actuating said switch based on the change in magnetic field detected by said Hall effect sensor.

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14. The method of claim 13 further comprising sealing said switch housing by using a boot seal between said switch housing and said magnet carriage.

10

15. The method of claim 13 further comprising biasing the positional displacement of said magnet carriage using a return spring.

15

16. The method of claim 13 further comprising generating a perceivable clicking indication by using a clicker ball and a clicker ball aperture, said clicker ball being displaced from a non-actuated position to an actuated position by the positional displacement of said magnet carriage.

17. The method of claim 13 wherein said first and second magnets are positioned in contact with each other.

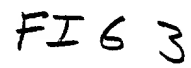
20

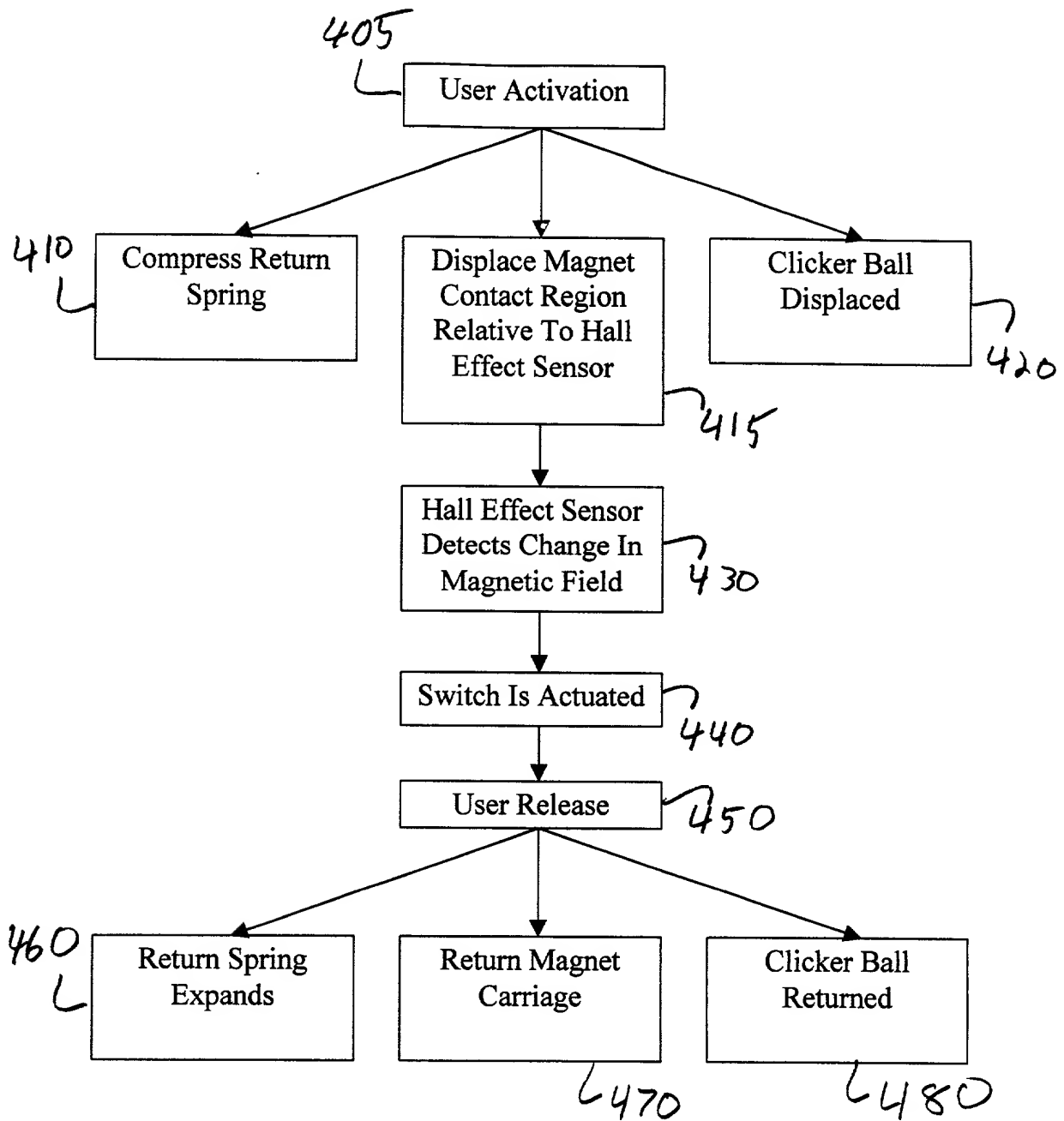
18. The method of claim 13 further comprising at least one additional magnet in said magnet carriage positioned similarly to said first and second magnets.





100





400 ↗

Figure 4

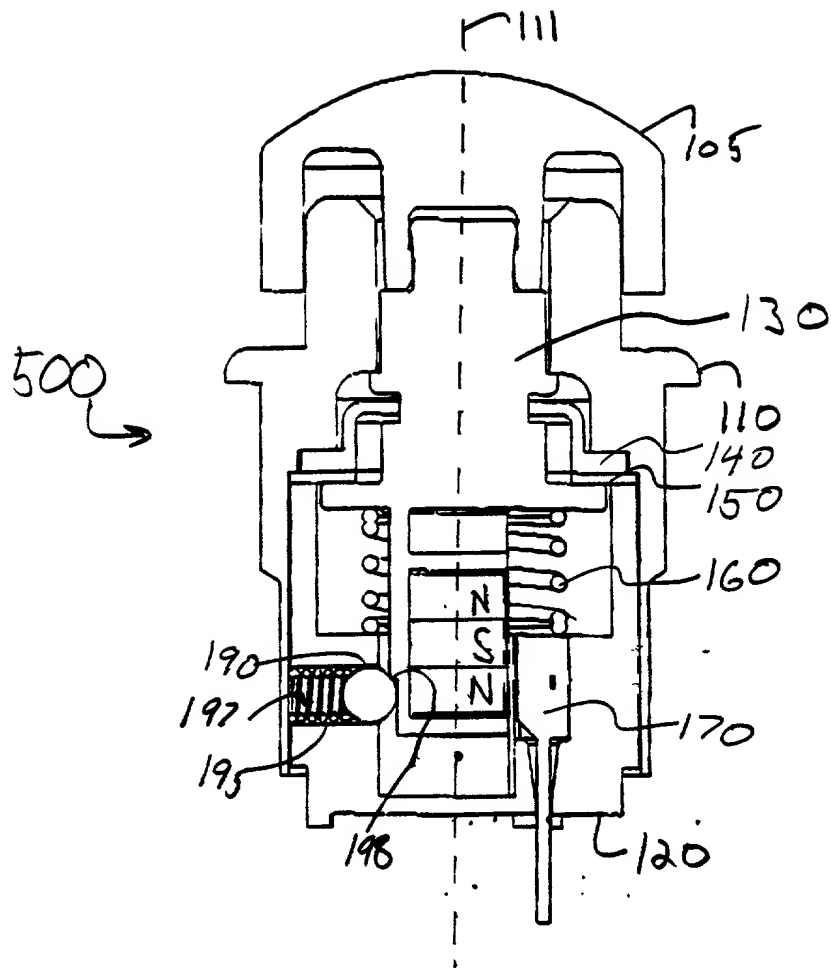


FIG. 5